

Date: Thursday, 17/07/2008 1:59:56 PM
 User: *Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SQUARE TUBE
Job Number : 40604	
Estimate Number : 13422	
P.O. Number :	Part Number : PB6743001143
This Issue : 17/07/2008 S.O. No. :	Drawing Number : B6743001 P.22
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : SMALL /MED FAB	Drawing Revision : B1
Previous Run : 40505	Material :
Written By :	Due Date : 24/07/2008 Qty: 10 Um: Each
Checked & Approved By : <u>mf 08-07-17</u>	
Comment : Est Rev:A 08-06-26 new issue DD verified by:ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6TS1000W125	6061T6 SQ TUBE 1.00 x 1.00 x .125w
-----	-------------------	------------------------------------



Comment: Qty.: 1.5309 f(s)/Unit Total: 15.3090 f(s)

6061T6 SQ TUBE 1.00X.125

batch: M186002

08.07.16 10

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- make a 0.090" chamfer on the 58.5 degree end only

3- deburr

08.07.16 10

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

08/7/12 (10)

4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
-----	---------------	------------------------------



Comment: CONVENTIONAL MILLING MACHINE

1- drill holes as per dwg

2- deburr

08.07.16 10

5.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

08/7/12 (10)

Date: Thursday, 17/07/2008 1:59:56 PM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SQUARE TUBE

Job Number: 40604

Part Number: PB6743001143

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WH

Handwritten: 08.07.16 10

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Handwritten: 08/07/18

Job Completion



Handwritten: mf 08-07-18

